

XIX Congresso della Società GITMO

RIUNIONE NAZIONALE GITMO

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Aspetti qualitativi e quantitativi nella raccolta di linfociti per ATMP

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DA VITA NASCE VITA: PROMUOVERE LA DONAZIONE DI CELLULE STAMINALI EMOPOIETICHE IN ITALIA

Disclosures of Name Surname

Company name	Research support	Employee	Consultant	Stockholder	Speakers bureau	Advisory board	Other
Vertex					x		

The number of patients treated with CAR-T cells is increasing



https://www.ebmt.org/registry/data-collection-car-t-cells

CAR-T procedures by year (n=1580) in Italian centres



Market authorization for CAR-T cells in EU



Figure 1. Overview of CAR T cells granted with marketing authorizations (MA) in the European Union by January 2023, including extensions of their MA. BCMA, B-cell maturation antigen; FL, follicular lymphoma; HGBCL, high-grade B-cell lymphoma; MCL, mantle cell lymphoma; MM, multiple myeloma; PMBCL, primary mediastinal B-cell lymphoma.

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0	Official Journal of the European Union	from August 2027	EN L series
		2024/1938	17.7.2024
	REGULATION (EU) 20	24/1938 OF THE EUROPEAN PARLIAMENT AND O	OF THE COUNCIL

of 13 June 2024

on standards of quality and safety for substances of human origin intended for human application and repealing Directives 2002/98/EC and 2004/23/EC

The right start is the foundation of successful therapy



The collection is critical to permit the manufacturing of CAR-T cells



Managing leukapheresis in adult and pediatric patients eligible for chimeric antigen receptor T-cell therapy: suggestions from an Italian Expert Panel

Table II - Phase II: the work-up to be completed	on the day of blood a	collection, with the panel'	's suggestions
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Work-up	Panel's suggestions
 Informed consent for leukapheresis 	To be obtained before every collection
Pre-collection blood test	 Peripheral blood hemocytometric parameters with differential MNC count, ANC and CD3+ counts; coagulation tests, electrolytes (Ca/K/Mg)
Biological qualification of the product	 Check the validity of the infectious disease tests and additional tests required by local regulations
Calculation of the volume to be processed	Product sampling during collection
 Possibility of using different cell separators and validated software 	 Protocol with low extracorporeal volume preferred in smaller children
Management of anticoagulation and citrate toxicity	 ACD-A+ heparin (if there is no contraindication) in pediatric population; use of activated clotting time device (for real-time monitoring)
Management of interruption/CVC in emergency situations	 CVC team immediately available in an emergency
Possibility of a second collection	Check cell factory slot availability

MNC: continuous mononuclear cells; ANC: absolute neutrophil count; ACD-A: acid citrate dextrose solution A; CVC: central venous catheter.

Table III - Panel's suggestions for the management of special case

Special case	Panel's suggestions				
Low lymphocyte count	Postpone leukapheresis by >7 days Transfusion of concentrated RBCs or PLTs if needed Plan a large volume apheresis Perform multiple harvests to be cryopreserved				
Peripheral blastosis	Assess the immunophenotype before cell harvesting besides blood tests Adjust the number of volumes to be processed				
Pediatric population <25 kg	 Availability of trained staff Central venous access preferred Blood priming (mandatory for patients weighting <25 kg) Anticoagulation with ACD-A + heparin Sedation in the case of lengthy procedure 				
COVID-19 outbreak	 In line with EBMT recommendations¹⁶, and local and institutional requirements Possible cell factory risk assessment request 				

RBCs: red blood cells; PLTs: platelets; ACD-A: acid citrate dextrose solution A; EBMT: European Society for Blood and Marrow Transplantation.

Set of leukapheresis collection influences lymphocyte yield and product manufacturing

✓ Collection efficiency (CE): collecting enough T cells

CE is used to estimate the volume to be processed to achieve the target dose of T-cells

Equation 1. Calculating Estimated Minimum Total Blood Volume to be Processed^a Estimated
minimum
blood volume
to be
processed (L) Collection
Fificiency^c
Collection
Colle

40% CE is reported as accepted value

Collection efficiency 1 (CE1)	$\frac{\text{Total product target cells}}{(\text{pre-PB target cells}/\mu\text{L} + \text{post-PB target cells}/\mu\text{L})}{2} \times \text{Blood volume processed (in mL)}$
Collection efficiency 2 (CE2)	$\frac{Total product target cells}{Pre-PB target cells/\mu L} \times Blood volume processed (in mL)$

1 x10*9 T-cells is usually sufficient to start CAR T-cell manufacturing

A guide to the collection of T-cells by apheresis for ATMP manufacturing—recommendations of the GoCART coalition

N. Worel et al.

Optimizing cell collection is recommended to obtain enough T cells for manufacturing

Table furth	 Shows the characteristics of or CAR-T cell manufacturing. 	the most commonly used apheresis p	latforms for collection of unstimulat	ed leuko cytes æstarting material	Apheresis device Apheresis platform	Amicus TM MNC	Spectra Optia* cMNC	Spectra Opilia" MNC
Aph Aph	eresis device eresis platform	Amicus TM MNC	Spectra Optia* cMNC	Spectra Opila" MNC	Product volume Depends on number of cycles and plasma volume used for flushing the collection line.		Depends on procedure time and collection flow rate.	Depends on number of cycles and volume used for chamber flush (total product volume should be
Coll	ction technique	In cyclic with continuous blood flow. Volume of cyclic determined by the perphenal blood WBC count. MNCs are isolated and concentrated by an elutifiation process, and periodically transferred to the external collection bag while platelets are returned to the patient.	Contributions After attablishment of the Interface target cells are continuously collected in the collection bag, interface can be adapted by changing the collection preference.	In cycles with continuous blood flow. Target cells are concentrated in a collection chamber until a RBC sansor recognizes a splil over of cells. The chamber is then flushed with plasma into the collection bag. A completely filled chamber can hold approximately 3×10°	Procedure specific settings	Default settings of offset volumes for MNC 2.3 ml and RBC 6.5 ml during MNC transfer. Possible optimization: • Platelets <300 × 10%L Offset for MNC 1.5 ml; RBC 6.5 ml • Platelets <300 × 10%L Offset for MNC 2.3 ml; RBC 6.5 ml Product volume dependent on	Collection preference (CP): CP is set and adjusted by the operator to achieve a light salmon colour in the collect line (start with CP 40) Cologram: estimate a Hct <2% (between 1st and 2nd colour from the right).	≥20m). Chamber flush and chase settings: Default volume 6ml. Number of flushes depends on target cell court and blood volume processed
bit bit	Apheresis device Apheresis platform	Amicus™ MNC	Spectra Optia [*] cMNC	Spectra Optia* MNC	Anticoagulation	rumber of cycles. #coagulation ACD-A 1:12 CAVE Hepartr: only possible if accepted by the CAR-T	ACD-A initially 1:12 (in case of aggregates temporarily <1.12 possible) CAVE Heparin: only possible if accepted by the CAR-T manufacture.	If y 1:12 (in case of aggregates temporarily <1:12 (in case of aggregates temporarily <1:12 possible) GNE Hipparin: only possible if accepted by the CAR-T er. CAR-T or CAR-T or CAR-T or Sequements.
tole acc	Special considerations in patients with ALL/blastoid MCL	Indifferent to WBC within typical range (however not best suited for	In patients with high leukocyte counts:	s with high leukocyte Not best suited for patients with >15.000-20.000 leukocytes/µl.		manufacturer.		
		patients with >15.000-20.000 leukocytes/µl).	Collect with the leukodepletion platform Risk: high blast-contamination		Additional plasma	accepted by the CAR-T manufactures. dditional plasma in general, yes, to dilute the Depends on CAR-T collected MNCs and reach at manufacturer's requirements. minimum 100mi of product.	Depends on CAR-T manufacturer's requirements.	
Col			in apheresis material can impair further manufacturing		Procedure related specific considerations for centres with all three platforms	Lower platelet loss and lower platelet contamination of the collected perduct	Centres with both collection platforms of Spectra Optia*: Consider patient writibles (TRV)	Centres with both collection platforms Spectra Optia*: The MMC platform optid be
	Special considerations blood counts	Haemoglobin ≥8 g/dl recommende recommended for CAR-T apheresis	d, platelets ≥20.000/µl in adults (≥50.0 according to EHA/EBMT guidelines [1	00/µl in children) /1150-200/µ T-/ell 7]	Tell all three platforms collected product Consist situation	target cell count, dinical situation) and experience of the	preferred in small (paediatric) the patients, in patients with target	
	Advantage	Easy to use, low collection volume	Easy to use, large process volumes possible.	Low extracorporeal volume (paediatric patients), low collection volume.			openaux.	and in patients where mathematically no more than 1 flush cycle/hour is expected.
	Disadvantage	Maximum blood flow rate limited	Relatively high extracorporeal volume compared to other platforms Potentially high collection volume (depending on collection pump speed).	less total volume processed per time where frequent chamber flushes are indicated.				

3 ALL Set aphre basi Jua ONESI

Accurate Hct

Steady blood flow \checkmark (vascular access and anticoagulation)

Retrospective study 249 pts

Full Length Article Cellular Therapy

A Clinically Applicable Prediction Model to Improve T Cell Collection in Chimeric Antigen Receptor T Cell Therapy

and Cellular Therapy 28 (2022) 365.e1-365.e

ASTCT

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Transplantation and

Cellular Therapy journal homepage: www.tctjournal.org

Older Table 3

† Significant P value (< .05).</p>

Pre-procedure CBC associated eithe or decrease of CE1

CVC associated with lower CE1 of co

Table 4 Predictive Value of Estimation of CE2 for CD3⁺ Cells

Actual CE2	Estimated CE2		Total
	<50%	≥50%	
<50%	21 (72.4)	13(16.5)	34 (31.5)
≥50%	8 (27.6)	66(83.5)	74 (68.5)
Total	29 (100.0)	79(100.0)	108(100.0)

Leukapheresis and CE

- Continuous or two chamber programs demonstrated similar cell recovery after cryopreservation and thawing for manufacturing T cell and dendritic products
- Increased blood volume processed/flow rate may be associated with higher CE and granulocyte, platelet and red cell contamination
- Volume to process prediction algorithms minimize volume processed to reach the target cell product yield
- Older age, AML, lower Hb and high plt count are associated with low CE

Pfeiffer H Transfusion 2018 Constantinou VC Transfusion 2019 Chen J Transfusion 2019 Tuazon SA et al Transfusion 2019 Ceppi F Transfusion 2018

Importance of center effect

The right start is the foundation of successful therapy

➤Quantity of cells collected (CE)

Quality of starting material (cell composition)

CAR-T cell therapy: failure and open questions

CAR-T failure in 15% to 40% ALL, > 50% of patients BCL

Factors influencing clinical response: the importance of T-cell fitness

- Previous treatments
- Disease status
- 🗸 Patient age
- ✓ Cell number (CD3+)
- Populations/phenotypes
- Intestinal microbiota

- high-burden disease
- T-lymphopenia
- ✓ chemotherapy
- ✓ systemic inflammation

Timing of collection is critical in most

nationts

HEMATOPOIETIC STEM CELL TRANSPLANTATION AND CORD BLOOD BANKING Managing leukapheresis in adult and pediatric patients eligible for chimeric antigen receptor T-cell therapy: suggestions from an Italian Expert Panel

Giovanna Leone⁴, Valentina Baldini⁴, Stefania Bramanti⁴, Roberto Crocchiolo⁴, Salvatore Gattillo⁴, Stefano Ermin⁴, Valeria Giudice⁷, Ivana Ferrero⁴, Tiziana Moseato⁴, Raffaella Milani⁴, Maria Gozzet⁴, Nicola Piccirillo⁴, Cristina Tassi⁴, Valter Tassi⁴, Paola Coluccia⁴⁴

content.

Work-up	Reference facility	Expert Panel's suggestions
Eligibility for CAR T-cell therapy • Medical history and performance status • Underlying hematological disease	Hematology/oncology within the CAR T-cell unit	 Refer to EBMT-JACIE recommendations¹¹ Refer to AIFA eligibility criteria^{34,33}
Patient suitability for leukapheresis - Timing for patient evaluation (consider organizational/logistic issues for patients from different centers) - Previous therapies causing lymphocytopenia or interfering with lymphocyte fitness; consider wash-out from chemotherapy and corticosteroid treatment - Blood and coagulation tests; lymphocyte count and immunophenotype - Infectious status and timing for reassessment before the procedure - Concomitant therapies (e.g., ACE inhibitors) - Venous access assessment	 Authorized apheresis collection center in cooperation with authorized laboratories Anesthesiologists/CVC team 	 Refer to EBMT-JACIE recommendations¹² Preliminary patient evaluation Establish protocols at each site, defining the timeline for sharing information between clinicians and apheresis specialists (s30 days) Hub-spoke network Identify a coordinator Adopt less stringent cut-off values for blood tests, with alerts Distinguish the different trends in blood parameters by age and disease Obtain pre-apheresis values of MNC, lymphocyte and possibly CD3+ cell counts Check if HTLV testing is requested for anamnestic criteria and/or cell factory request
Timely apheresis	1PPC	Only inselected cases In the context of a hub-spoke model, the reference site should indicate the future regimens affecting lymphocyte quantity and quality Patients with lymphoma: before commencing a salvage therapy Patients with ALL: in high-risk patients based on age (18-35 years) and with unfavorable prognostic characteristics at baseline; after an unsatisfactory result following minimal residual desease assessmemt, at the end of the first consolidation therapy, and as a bridge before transcelaration

Leukapheresis cell composition and CAR-T manufacturing

Mo in LKF interfere CAR-T cell manufacturing by engulfing and digesting cellular constituents and reduce viable CAR-T cell

- \checkmark Product quality:
- high lymphocyte purity
- low RBC content
- Low PLT content
- Low Mo content

Unsuccessful manufacturing ≈7% ALL, ≈25% NHL

High monocyte in LKF products negatively impact response and PFS of CD19–targeted CAR T-cell therapy in patients with lymphoma

Key Points

- Combining circulating absolute monocyte count and a 4-gene monocyte signature at leukapheresis predicts PFS of LBCL receiving CAR T cells.
- Monocytes depletion from apheresis products could result in improved outcome of patients with R/R LBCL receiving CD19-directed CAR T cells.

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Cytotherapy 24 (2022) 869-878

Review article

Leukapheresis guidance and best practices for optimal chimeric antigen receptor T-cell manufacturing

Muna Qayed^{1,*}, Joseph P. McGuirk², G. Doug Myers³, Vinod Parameswaran⁴, Edmund K. Waller⁵, Peter Holman⁶, Margarida Rodrigues⁷, Lee F. Clough⁶, Jennifer Willert⁶

Less differentiated LKF product shows more durable engraftment than highly differentiated product after CAR-T infusion

Response to CD19 CAR-T is associated with % T naïve/early memory cells in the LKF

Figure 4. The proportion of T cells with a more juvenile phenotype in the apheresis material directly associates with a lower product doubling time. Association between T-cell phenotypes in apheresis material pre-gated on live CD45⁺ cells and product phenotype (A-C) or product doubling time (D-H). Spearman's correlation was used to calculate R and P values

Fraietta JA Nat Med 2018

Sommermeyer D, et al. Leukemia 2015 Singh N, et al. Science Trasl Med 2016

	Early memory					
	TN	TNR	T _{CNP}	T _{SCM}	Тсм	T _{EM}
CD45RO	-				+	+
CD45RA	+	+	+	+	-	
CCR7	+	+	+	+	+	-
CD62L	+	+	+	+	+	
CD27	+	+	+	+	+	+/-
CD28	+	?	+	+	+	+/-
CD31	+/-	-	+/-	+		-
CD95	-	?	+/-	+	+	+
CD49d	+	?	+	?	+/-	+
CXCR3	-	+/-	+/-	+	+	+
CD11a	-	+/-	?	+	+	+
CD122	-	?	?	+	+	+/-
CD127	+	?	+	+	+	-
TCR diversity	+	+/-	+	+/-	+/-	+/-
Effector functions	-	+	+	+	+	+
Proliferation potential	+/-	+/-	?	+	+/-	-

TSCM are stable during ageing

Fig. 3 The number and percentage of T cell subsets change with ageing. **a**; **c** Subjects were divided into 3 groups according to three distinct T cell phases: memory generation (ages: 0–20 years, n = 19), memory homeostasis (ages: 20–60 years, n = 41), and immunosenescence (ages:over 60 years, n = 32). **a** The overall lengths of the bars indicate the absolute median count of the CD4 populations in the three phases according to our data. The different parts of each bar represent different T cell subsets, and the median percentage of each population is written in their respective position. **b** Schematic diagram of the ageing contribution to the decrease in T cells and thymic stromal cells and increase in adipocyte in the thymus. This process was accompanied by the accumulation of CD28- and CD95+ T cells in the peripheral blood. **c** The overall lengths of the bars indicate the absolute median percentage to our data. The different parts of each bar represent different T Cell subsets, and the median percentage to be accumulation of CD28- and CD95+ T cells in the peripheral blood. **c** The overall lengths of the bars indicate the absolute median percentage of each population is written in their represent different T cell subsets, and the median percentage of each bar represent different T cells in the peripheral blood. **c** The overall lengths of the bars indicate the absolute median percentage of each population is shown in their respective positions

Typical release criteria for CAR-T cell products

Release assay	Target	Test
Viability (measured before cryopreservation)	Usually >70% viable	Vital dye (trypan blue) Flow cytometry/7-Aminoactinomycin stain
Identity (ensure correct labelling of product)	CAR expression	Flow cytometry for CAR protein and/or marker gene/protein Confirmation by assessment of Viral Copy Num- ber using PCR
	CD3 expression	Flow cytometry/CD45+/CD3+ stain Extended phenotyping for other cells (B cells/ monocytes/NK cells/ CD34+ cells
Purity (free from exogenous materials)	Endotoxin	Endosafe rapid testing device External accredited laboratory endotoxin test
	Dynabeads	Validated morphology assay to <100 beads per 3 \times 10 ⁶ cells
	Other relevant contaminants including cytokines, TransAct, serum	Quantitative assay where necessary Demonstration of effective depletion by washing steps/dilution where necessary
Microbiological sterility	Bacterial sterility (to include aerobic, anaerobic and fungal tests over minimum incubation of 10 d) Mycoplasma testing	Bactec (Becton Dickinson) BacT/ALERT 3D (BioMerieux) Culture assay PCR assay
Stability (integrity and functional activity during storage and after thawing)	Preserved transgene expression, viability and func- tionality demonstrated after a period of cryostorage (required for regulatory approval of manufacture process; prospective collection through the study)	Commercial MycoAlert assay (Lonza) Vital dye (trypan blue) Flow cytometry/7-Aminoactinomycin stain Flow cytometry for CAR protein and/or marker gene/protein
Potency (phase 3)	Immune functionality	Cytotoxicity toward target + cell lines Cytokine release on exposure to target + cell lines Cytotoxicity toward target + cell lines Cytokine release on exposure to target + cell lines

Potency assay for CAR-T is essential to understand product biology and effectiveness

- CAR-T cell exhaustion
- differences in T cell proliferation
- phenotypic alterations post stimulation
- high tumor burden

There are no univocal quality tests to predict CAR-T cell function

Wang D, JCI Insight 2018 Lee D, Lancet 2015 Malandro N, Immunity 2016

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Imaging CAR-T synapse as a quality control for CAR engineering

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Conclusion

- » The characteristics of leukapheresis product can predict CAR-T cell efficacy therefore standardization based on patients characteristics should be implemented
- » CAR-T centers must implement apheresis capacity to ensure sufficient slots for patients' access: apheresis capacity must grow in synchrony with CAR-T expansion
- » T-cell subsets with high proliferative capacities (early lineage phenotypes), survival, functionality, and specificity to antigenic target will help improving the development of more efficient CAR T cells.
- » Need for defining different potency assays to infuse the best CAR-T cells in different diseases (biological activity)